



# Mont Belvieu Plastics Plant

Company Profile 2023

## Facility

- In operation since 1982, ExxonMobil's Plastics Plant in Mont Belvieu is a modern petrochemical manufacturing facility, specializing in polyethylene production. The plant is located on about 500 acres in Chambers County.
- In 2017, a major expansion project was completed to process ethylene feedstock at two new 650,000 tons per year high-performance polyethylene lines.

## Employees

- Approximately 250 employees with an average of 500 contract personnel.

## Ownership

- Exxon Mobil Corporation (100%)

## Production

- The plant manufactures approximately 5 billion pounds of linear low-density and high-density polyethylene products each year, which are shipped via rail hopper cars or packaged for overseas transport.

## Taxes Paid

- Annual taxes (property, city, county, school and college) were approximately \$10.6 million in 2022

## Economic Impact

- Annual salaries and wages were approximately \$42.2 million in 2022

## Safety and Environment

- The ExxonMobil Mont Belvieu Plastics Plant has an excellent track record for safety and environmental stewardship.
- The site has been recognized by the Occupational Safety and Health Administration (OSHA) as a Voluntary Protection Program (VPP) STAR participant since 1996, including the 'Star of Excellence' award in 2007, 2009, 2010, 2017, and 2020.
- The Texas Chemical Council recognized MBPP's safety and environmental efforts with the Distinguished Safety Service award for 2017, and 2020 performance.
- American Fuel & Petrochemical Manufacturers (AFPM) recognized MBPP's personnel and process safety efforts with the Elite Silver Safety and Safety Achievement award in 2020 and the Elite Gold Safety Award in 2022.
- Also, the National Petrochemical and Refiners Association, National Safety Council, American Chemistry Council and Texas Safety Association have honored MBPP with numerous awards for safety excellence.

## Community Impact

- Annually, Baytown area employees, retirees and their families contribute thousands of hours volunteering at more than 200 organizations. In recognition of these efforts, ExxonMobil contributed thousands of dollars in volunteer grants to non-profit organizations where they volunteered.
- Area charitable contributions totaled more than \$1.1 million in 2022.
- In addition, ExxonMobil, employees and retirees raised \$1.2 million for the 2022 United Way of Greater Baytown Area and Chambers County Campaign.

## **Plant Products and Their End Uses**

- ExxonMobil manufactures Exceed™, Enable™ and Exceed XP™ performance polyethylene resin at MBPP, which utilizes proprietary technology. These resins are raw materials in high performance film solutions. They are key contributors to more sustainable packaging by reducing the amount of packaging material required. Typical film applications include food packaging, liquid packaging, heavy duty sacks, stretch and shrink films for bundling, hygiene films, trash bags, industrial liners and agricultural films.
- ExxonMobil also manufactures high density polyethylene (HDPE), which is a high molecular weight resin used in high performance packaging films, grocery bags, can liners, pipe and various blow-molded rigid containers.