

Mont Belvieu Plastics Plant

Fact Sheet

Land Area

- About 500 acres

Workforce

- Approximately 240 employees with an average of 400 contract personnel

Production

- The plant manufactures approximately 5 billion pounds of linear low-density and high-density polyethylene products each year, which are shipped via rail hopper cars or packaged for overseas unit.

Products & Their End Uses

- ExxonMobil manufactures Exceed™, Enable™ and Exceed XP™ performance polyethylene resin at MBPP, which utilizes proprietary technology. These resins are raw materials in high performance film solutions. They are key contributors to more sustainable packaging by reducing the amount of packaging material required. Typical film applications include food packaging, liquid packaging, heavy duty sacks, stretch and shrink films for bundling, hygiene films, trash bags, industrial liners and agricultural films.
- ExxonMobil also manufactures high density polyethylene (HDPE), which is a high molecular weight resin used in high performance packaging films, grocery bags, can liners, pipe and various blow-molded rigid containers.

Taxes

- Annual taxes (property, city, county, school and college) were approximately \$14.3 million in 2025.

Community Involvement

- Annually, Baytown area employees, retirees and their families contribute thousands of hours volunteering. In recognition of these efforts, ExxonMobil contributed thousands of dollars in volunteer grants in 2025 to non-profits organizations where they volunteered.
- Area charitable contributions totaled more than \$1.7M in 2025.
- In addition, ExxonMobil employees and retirees raised over \$1 million for the 2025 United Way of Greater Baytown Area and Chambers County Campaign.

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Safety and Awards

- The ExxonMobil Mont Belvieu Plastics Plant has an excellent track record for safety and environmental stewardship.
- The site has been recognized by the Occupational Safety and Health Administration (OSHA) as a Voluntary Protection Program (VPP) participant since 1996, including the 'Star of Excellence' award since 2007.
- American Fuel & Petrochemical Manufacturers (AFPM) recognized MBPP's personnel and process safety efforts with the Elite Silver Safety and Safety Achievement Award in 2020, the Elite Gold Safety Award in 2022, and the Elite Platinum Award in 2023, which represents the top 2% of industry.
- The Texas Chemical Council recognized MBPP's safety and environmental performance with the Distinguished Safety Service Award for 2020, 2021, 2022, and 2023 performance. TCC also recognized MBPP's demonstration and commitment to community awareness and emergency response with the Caring for Texas Award in 2022, 2023, and 2025. In 2025, MBPP was also honored with the Dr. Sam Mannan Award for Zero Process Safety Incidents, recognizing the site's outstanding process safety performance.
- The American Chemistry Council honored MBPP with the Safety Honor Award in 2022 and the Safety Excellence Award in 2023.
- OCS Blue certification: This Certificate of Verification recognizes that required Operation Clean Sweep® Blue management practices have been verified as successfully implemented on-site at this facility.