

Baytown Complex

Fact Sheet

Land Area

- 3,400 acres

Workforce

- Approximately 1,900 employees with an average of 4,800 contract personnel

Production

- Crude oil for the refinery is supplied by pipeline crude primarily from Texas and Canada; supplemented by crude from around the globe, including the Persian Gulf, Africa, South America and Mexico. The refinery produces a full range of petroleum products including lube oils, mogas grades, Ultra Low Sulfur Diesel (ULSD), waxes and hydrocarbon fluids as well as various blends and grades of specialties.
- The Baytown Chemical Plant is capable of producing more than eight billion pounds of petrochemical products.
 - Basic Chemicals purifies refinery propylene, recovers aromatics from refinery reformat and Baytown Olefins Plant (BOP) naphthas as well as butylene from BOP for butene-1 production which is a building block for polyethylene.
 - Polypropylene section receives feed from Olefins to manufacture polypropylene.
 - Butyl Polymers section manufactures butyl rubber and adhesives.
 - The Synthetics section produces metallocene polyalphaolefins, a synthetic base stock and key component to Mobil 1.
 - The Solution Polymers Unit (SPU) produces Vistamaxx™ performance polymers and Exact™ plastomers. These innovative products add flexibility and toughness when blended with other plastics.
 - The Linear Alpha-olefins Unit (LAU) produces Elevexx™ intermediate fluids and waxes used as feedstock in a wide range of other processes.
- In December 2022, the Baytown Complex successfully started up one of the largest advanced recycling facilities in North America. The facility uses proprietary technology to break down hard-to-recycle plastics and transform them into raw materials for new products. This unit supports a circular economy for postuse plastics and helping divert plastic waste currently sent to landfills.
- SPU and LAO are in operation. Some of the LAO products are Butene-1 integrated with Mont Belvieu Plastics Plant (PE), while the C8 and C12 LAOs will be integrated with the MPU (Synthetics) unit.

Products & Their End Uses

- Refinery
 - Distillates - Jet fuel, diesel, fuel oil. Gas - Refinery Gas, LPG. Gas Oils - Petrochemical feedstocks. Lubricants - Oils, waxes. Naphthas - Specialty fluids, gasoline. Residuum - Coke, Asphalt
- Chemical
 - Polypropylene Battery cases, auto interior and trim components, carpet fiber, upholstery fabric, carpet backing fabric, molded goods, baler and tying twines, high-clarity films, medical supplies, packaging, geotextiles, appliance parts Butyl Inner tubes, tire components EXXPRO® Adhesives, auto body mounts, Updated March 2024 wire and cable Bromobutyl

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Polyethylene and other chemicals and plastics Isobutylene Butyl rubber Linear Alpha-olefins Co-monomer for polyolefins, monomer for PAO's (like Mobil 1) paper sizing, surfactants, candles Solution Polymers Elastomers and Amorphous polymers, Roofing paper, carpet backing, automotive parts Solvents Surface coating, ink, Pharmaceuticals Synthetic Motor oil basestock

Taxes

- Annual taxes (property, city, county, school and college) were approximately \$76.5 million in 2025.

Community Involvement

- Annually, Baytown area employees, retirees and their families contribute thousands of hours volunteering. In recognition of these efforts, ExxonMobil contributed thousands of dollars in volunteer grants in 2025 to non-profits organizations where they volunteered.
- Area charitable contributions totaled more than \$1.7M in 2025.
- In addition, ExxonMobil employees and retirees raised over \$1 million for the 2025 United Way of Greater Baytown Area and Chambers County Campaign.

Safety and Awards

- The ExxonMobil Baytown Complex takes safety and environmental commitment very seriously and is committed to running safe and environmentally responsible operations. ExxonMobil earns the community's respect and trust by operating safely and by active involvement in the Baytown community.
- The Refinery and Chemical Plant have been recognized by various organizations, such as the American Fuel & Petrochemical Manufacturers and Texas Chemistry Council. Most recently the Baytown Refinery was awarded the following: AFPM Elite Gold Award which represents the top 5% of industry safety performance. The Baytown Chemical Plant was awarded TCC Caring for Texas which represents facilities that exemplify leadership in community awareness and emergency response.